



- **Check blade height.** The blade must not extend more than _____ inch maximum over the wood being cut.
- **Keep guards in place.** The blade guard must _____ be in place except when the instructor has authorized its removal for special work.
- **Never do this!!!! Do not try to _____** away scraps of wood near the blade while the saw is _____. More students than you can believe have cut themselves _____ when trying to _____ that little scrap of wood. Leave it alone!!!! Let the next _____ deal with it.
- **Crosscutting? Boards less that 6” wide _____ be crosscut on the _____ Saw!!!**
- **Keep your fingers** away from the _____ line of the blade. Your hand should never cross the saw line when the machine is in operation. Arch your fingers when feeding wood into the machine; avoid laying them _____.
- **Never** cut “free-hand”. Always use the _____ fence, _____ gauge, or other acceptable _____.
- **The _____ guard** or _____ must always be in place and raised to the height of the saw blade whenever you are

_____ stock. The splitter will help keep your material _____ against the fence, and it will help keep the saw _____ (the space left by the spinning saw blade) open.

- **When helping to “tail-off”**, your only job is to _____ the stock. Do not pull the wood through the blade for the operator. Always allow the _____ to push the wood through the saw.
- **Save your fingers. You must** use a _____ _____ when ripping pieces less than 5” in width.
- **Get permission.** Dadoing, re-sawing (cutting wood up on its edge) and _____ the blade require special permission from the instructor.
- **Due to the danger** involved in ripping short pieces of wood, ripping anything less than _____ long requires the instructor’s permission.
- **All adjustments** are to be made when the saw is at a _____ stop.
- **Stop the saw** and _____ out of the operating zone before responding to someone trying to attract your attention.
- **Warped or twisted** lumber that does not lay flat on the table may cause a _____. Never cut without the instructor’s permission. When cutting, the cupped side should face _____.
- **Always** stand to the _____ of the blade when cutting. Never stand to the _____ or directly behind the blade.
- **Never** force wood into the saw _____ than it can cut.
- **Unplug** the saw before _____ the blade.
- **Always reset** the saw adjustments to the _____ position (blade at 90 deg. to the table) after finishing an operation that required a special set-up.
- **When ripping**, the piece to be _____ should be between the blade and the fence. Also, push the piece all the way _____ the blade.
- **Never back out!** Backing the wood out of a cut will cause a _____. If you need to stop a cut or remove the wood, always stop the saw.