

Drill Press



- **All work** must be _____ on the Drill Press table.
- **Protect your eyes.** _____ must be worn at all times.
- **Is it removed?** Be sure the _____ is removed from the spindle before starting the Drill Press.
- **Wandering bits.** _____ tend to wander around (bend) the place you intend to drill. Always center-punch the work and line up the center punch mark with the drill bit before drilling.
- **Big = Slow.** Always select the proper speed and feed before drilling. Remember, the _____ the drill, the _____ the speed.
- **If the drill catches** on a piece of work, turn off the power and wait until it comes to a _____ before removing the work.
- **Ease up on the feed pressure** as the drill cuts through the work. This lessens “_____”.
- **Keep hands away** from the revolving spindle, chuck, drill, and _____ chips. Tie back long hair, and tuck in / roll up / remove any loose clothing that could get _____.
- **Loosen the table clamp first!!!** When changing the position of the Drill Press table, make sure you _____ the table clamp before you adjust the table height.
- **Drilling many holes of the same depth?** Most drill presses have a depth stop built into the feed lever so the operator can drill holes of the _____ consistently.